4-Flute

Uncoated

AlTiN Coated

TiCN Coated

4-Flute, Square & Corner Radius, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
1/4	.2500	1-1/2	6	.020	1/4	—	RE25013	—
1/4	.2500	1-1/2	6	.030	1/4	—	RE25014	—
1/4	.2500	1-1/2	6	.045	1/4	—	RE25015	—
1/4	.2500	1-1/2	6	.060	1/4	—	RE25016	—
17/64	.2656	3/4	2-1/2	—	5/16	RE10917	RE11117	RE11317
9/32	.2813	3/4	2-1/2	—	5/16	RE10918	RE11118	RE11318
19/64	.2969	13/16	2-1/2	—	5/16	RE10919	RE11119	RE11319
5/16	.3125	1/2	2	—	5/16	RE10120	RE10320	
5/16	.3125	13/16	2-1/2	—	5/16	RE10920	RE11120	RE11320
5/16	.3125	13/16	2-1/2	.015	5/16	—	RE14726	—
5/16	.3125	13/16	2-1/2	.020	5/16	—	RE14728	—
5/16	.3125	13/16	2-1/2	.030	5/16	—	RE14730	—
5/16	.3125	13/16	2-1/2	.045	5/16	—	RE14732	—
5/16	.3125	13/16	2-1/2	.060	5/16	—	RE14734	—
5/16	.3125	1-1/8	3	—	5/16	RE12120	RE12520	RE12920
5/16	.3125	1-1/8	3	.015	5/16	—	RE24717	—
5/16	.3125	1-1/8	3	.020	5/16	—	RE24718	—
5/16	.3125	1-1/8	3	.030	5/16	—	RE24719	—
5/16	.3125	1-1/8	3	.045	5/16	—	RE24720	—
5/16	.3125	1-1/8	3	.060	5/16	—	RE24721	—
5/16	.3125	1-5/8	4	—	5/16	RE12320	RE12720	RE13120
5/16	.3125	1-5/8	4	.015	5/16	—	RE25017	—
5/16	.3125	1-5/8	4	.020	5/16	—	RE25018	—
5/16	.3125	1-5/8	4	.030	5/16	—	RE25019	—
5/16	.3125	1-5/8	4	.045	5/16	—	RE25020	—
5/16	.3125	1-5/8	4	.060	5/16	—	RE25021	—
21/64	.3281	1	2-1/2	—	3/8	RE10921	RE11121	RE11321
11/32	.3438	1	2-1/2	—	3/8	RE10922	RE11122	RE11322
23/64	.3594	1	2-1/2	—	3/8	RE10923	RE11123	RE11323
3/8	.3750	5/8	2	—	3/8	RE10124	RE10324	—
3/8	.3750	1	2-1/2	—	3/8	RE10924	RE11124	RE11324
3/8	.3750	1	2-1/2	.015	3/8	—	RE14736	—
3/8	.3750	1	2-1/2	.020	3/8	—	RE14738	—
3/8	.3750	1	2-1/2	.030	3/8	—	RE14740	—
3/8	.3750	1	2-1/2	.045	3/8	—	RE14742	—
3/8	.3750	1	2-1/2	.060	3/8	—	RE14744	—
3/8	.3750	1	4	—	3/8	RE12125	RE12525	RE12925

Continued

Tolerances	Diameter	Shank	Radius
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004	+0.0002, -0.0002
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
9/16"-1-1/4"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001

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